

# RW415

## ALPHAGUARD BIO PVC PRIMER

### KEY BENEFITS SUMMARY

- Adhesion Promoter
  - improves adhesion between PVC membranes and AlphaGuard BIO systems
- Quick Drying
- Simple Application

### PRODUCT INFORMATION

#### Description

RW415 is a fast-drying single-part polyurethane primer which has been designed to enhance adhesion to PVC substrates.

#### Usage / Purpose

RW415 has been specifically developed to enhance adhesion between PVC-based membranes and Tremco AlphaGuard BIO systems.

#### Packaging

Available in 5 litre tins

#### Colour

Clear

#### Availability

Direct from Tremco CPG UK Limited (see bottom of leaflet for address and telephone details).

#### Protective Equipment

Use in well ventilated conditions and ensure all recommended protective equipment is worn during handling & use of this product. For full recommendation, refer to safety data sheet.

#### Application Instructions

- Surface must be clean and dry before applying.
- Apply primer using a sheep skin roller to completely dry substrates and allow the primer to completely dry prior to applying AlphaGuard BIO System.
- Adhesion tests should be carried out prior to use.
- Suitable for use on unbacked and fleece backed PVC membranes.

#### Please Note

- Surface must be free of dirt, oils and other contaminants which would inhibit good adhesion.
- Not intended to be used as a final coating.
- Application temperature must be 5°C and rising.
- Do not apply when rain is imminent.

- Do not allow material to freeze.
- Leave to fully dry before overlaying (20-60 minutes dependant on ambient temperature).

#### Health & Safety Precautions

Safety data sheet must be read and understood before use.

#### Technical Service

Tremco CPG UK Limited has a team of experienced Technical Sales Representatives who provide assistance in the selection and specification of products. For more detailed information, service and advice, please call Customer Services on 01942 251400.

#### Guarantee / Warranty

Tremco CPG UK Limited products are manufactured to rigid standards of quality. Any product which has been applied (a) in accordance with Tremco CPG UK Limited written instructions and (b) in any application recommended by Tremco, but which is proved to be defective, will be replaced free of charge.

Tremco CPG UK Limited reserves the right to alter product specifications without prior notice, in line with Company policy of continuous development and improvement.

### TECHNICAL DATA

PROPERTY	RESULT
Composition	Polyurethane
Application temperature	+5 to +30°C
Curing time (> 20°C)	20 minutes
Coverage	0.172kg/m <sup>2</sup>
Storage	Store in dry shaded conditions between +5°C and +25°C and low humidity. Do not store in direct sunlight
Shelf Life	12 months when stored as recommended in original unopened packaging